PROJECT TITLE : SPECIFICATIONS

PERIOD COVERED : August 29 - September 24 1981

WRITTEN BY : Flury-C. (CAF)

---

1. Specifications - General (1,2)

A discussion took place between the four project leaders of Product Development and the representatives of the PME Specifications Office on September 10, 1981. The objectives were :

a) To familiarize the project leaders with the EDP programme allowing the calculation of the cigarette-making specifications.

b) To define the terms and actions for the project leaders who will use this programme for their prototype cigarettes and also to allow them to consult the PME specification library on EDP.

c) To clarify the specification "tobacco weight" which is to be stated on future project specifications, prepared by the Specification Office in co-operation with the project leader.

2. FTR Switzerland (3)

- Specifications for the contract manufacture of two brands have been established :
  - MHC Marlboro 100s box, on behalf of PM UK
  - MAC Ambassador Extra Mild, on behalf of PMH
- FTR production and QC representatives have defined new AccuRay settings for cigarette manufacture. Part of the cigarette-making specifications have already been changed accordingly.

3. PMH Holland

- EDP inputs/outputs have been produced for PMH's cigarette-making specifications, taking into account :
  - The change of the substance of several tipping papers;
  - The addition of improved stems (IS) produced by PMG, to five Dutch blends.

0001441139

Source: https://www.industrydocuments.ucsf.edu/docs/rnhk0000

- Project specifications (processing, one recipe and cigarette making) have been produced for TENNIS, ref. 208.

4. PMG Germany

- The Berlin processing specifications have been adapted to comply with the requirements of their new primary.

- Munich's Marlboro Filter MLF 10 cigarette-making specification has been modified in view of the 3-month test with standardized specific weight (12%) and AccuRay limits.

- The inner frame board "Cosmocart 230 g/m^2" (previously Bayern 230 g/m^2) will be used on MLB Marlboro King Size 20s, for sale in Germany, in the future. Cosmocart 230 g/m^2 will thus replace Invercote D 240 g/m^2 on this brand. Restrictions regarding approval of this alternative cardboard may be found in the "Usage of Materials" file!

- EDP input/output forms have been prepared for PMG's cigarette-making specifications. At this time, the modification of several tipping paper substances and other questions were brought up.

- Complete specifications were received for project MASKI, ref. 049, brand AIA Arizona, for sale in Germany. The cigarette corresponds to MLY 02 Marlboro Lights, except for the tipping paper. First production : mid-September.

5. WELTAB Belgium

EDP input/outputs have been produced for QC Weltab. The main modifications are :

- Modified substances in tipping papers;
- Adaptation of MAC 01 Ambassador Extra France to the weight standard of Ambassador Extra Italy.

6. Licensees

- Hungary :
A complete set of provisional specifications has been prepared for the manufacture of MPM Multifilter King Size Soft, in Eger. Solutions ex FTR and a filter ex Intertaba will be used.

00001441140

Source: https://www.industrydocuments.ucsf.edu/docs/rnhk0000

- Finland:

  - New packing version for MFF 300 Marlboro Filter soft, for sale in USSR.
  - Modified packing specifications, foreseeing the use of Kaubelprint bundle paper instead of the former Walkiart TP paper quality.
  - Processing and cigarette making specs (LMB 09) were established for the manufacture of L & M Filter, 79,4 mm, cigarettes by ATO Hyryläe. This brand was previously manufactured by SUOMEN. L & M are packed as
    - LMB 334 box, for sale in Norway, and
    - LMC 303 soft, for sale in Finland.

- Italy:

  - Four specification files,
    - DIK Diana King Size
    - DIS Diana Specially Mild
    - MAA Ambassador Filter
    - MAK Ambassador King Size

    have been completely reviewed. Main modification has been the change to the PME standard moistures (packed cigarettes) and cigarette diameters (7,950 mm).

  - MEK Mercedes King Size cigarettes, according to specifications project ALFA step 1, have been manufactured in Florence on 14-15-16th September.

- Germany:
  The specification file drafted by the L & M licensee Martin Brinkmann AG, Berlin/Bremen, was checked and returned to Area Operation Department, for re-discussion with the licensee.

- USSR:
  Project specifications COSMOS (5 blends, 2 filters, 18 cigarettes) have been made available to Area Operation Department.

7. PME Standard Recipes (4 and 5)

Several new and modified recipes have been distributed, as per accompaning letters.

8. PME Material Specifications and Drawings

- The section IF inner foil of the "Usage of material"

2000141141

Source: https://www.industrydocuments.ucsf.edu/docs/rnhk0000

file has been updated.

- Operations PME, in co-operation with the Specification Office, have prepared a complete set of drawings showing the cigarette prints (logotypes) and their positioning. These drawings have been made available to the QC managers of each production center, for their own use, their production and their purchasing departments.

- New submissions of PME material specs to suppliers:

  - Hinge lid, to Europe Carton AG, Carl Werner, and Interdruck, all in Germany.
  - Cigarette papers Tercig H 10 DIN 60 and Tercig O 8,5 ND 4321, to Tervakoski OY, Finland.
  - Filter BSE-80, DWS 635824, to Filtrona International Ltd, London.

REFERENCES : 1. Programme EDP pour le calcul des dimensions et poids des cigarettes - memo SOPA to project leaders (September 1981)
2. Programme specs cigarettes - note to file (September 1981)
3. Modifications de spécifications - memo Grossen-E. to distribution (August 1981)
4. PME standard recipe book - memo Flury-C. to distribution (September 1981)
5. As reference 4.

CAF/caf/September 24 1981

0001144142

Source: https://www.industrydocuments.ucsf.edu/docs/rnhk0000